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D4653-9**Job Sheet 186185****Part No:** D4653-9**Job Qty:** 12 ea**Part Name:** Fitting, Small**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/12/18**Job Tracking No:****Due Date:** 12/7/18**Created By:** Jesse White**Type:** Stock**Description:****Note:** DWG REV A IPP REV:A NEW ISSUE 12-06-11 JLM VERIFIED BY:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Machining-3		
100	Doosan	12 pcs	12/7/18	12/7/18	0.13	1.86	Doosan		
110	QC	12 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Machining-3		
120	QC	12 pcs	12/7/18	12/7/18	0.00	0.00	QC8 Machining-3		
130	Packaging	12 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2		
140	QC21-SA	12 Ea	12/7/18	12/7/18	0.00	0.00	QC21		

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	1.5000 ft (.125 ea) 1.718 FT	90-Start up Operation	S127980

387/9

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	2	56	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Small Fitting	0.807Inches + 0.000 - 0.001	0.807 0.806	Diameter	.8068
2	Small Fitting	0.547Inches + 0.008 - 0.001	0.555 0.546	Diameter	.549
3	Small Fitting	0.712Inches ± 0.010	0.722 0.702	Diameter	.7122
4	Small Fitting	0.110Inches ± 0.030	0.140 0.080		.1095
5	Small Fitting	0.080Inches + 0.005 - 0.000	0.085 0.080		.082
6	Small Fitting	0.320Inches ± 0.030	0.350 0.290		.323
7	Small Fitting	0.630Inches ± 0.030	0.660 0.600		.64
8	Small Fitting	1.340Inches ± 0.030	1.370 1.310		1.35
9	Small Fitting	45.000Degrees ± 0.500	45.500 44.500	Angle	45°
10	Small Fitting	0.745Inches ± 0.010	0.755 0.735	Diameter	.745

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Container No: S140143



Part: D4653-9

Job No: 186185

Serial No/Batch: S140143

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/23/18